

Instruction Manual

ELF1001/ELFS1001

1200/1170

1400/1370

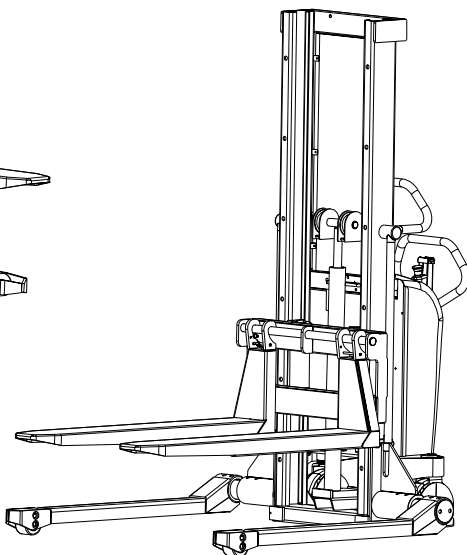
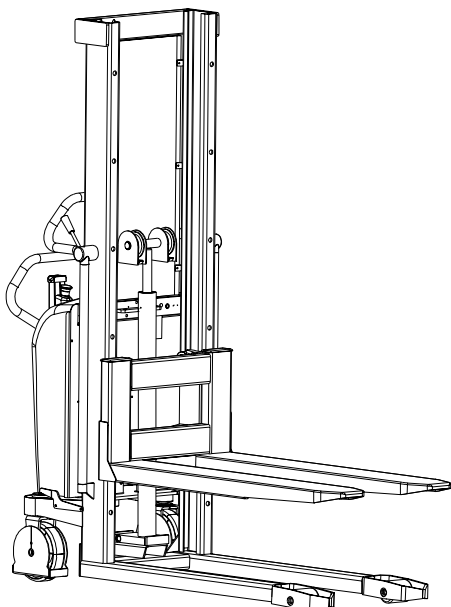
1600/1570

2050/2020

2450/2420

2850/2820

3300/3270



LOGITRANS

WWW.LOGITRANS.COM

EU DECLARATION CONFORMANCE

Manufacturer: **Logitrans A/S**
Hillerupvej 35
DK-6760 Ribe
Danmark

It is hereby declared that:

Machine: Productgroup: Logiflex

Type: ELF/ELFS 1001


Year of manufacture/
Serial No:

- a) Has been manufactured in conformance with the stipulations of the:
- **COUNCIL DIRECTIVE no. 98/37/EC**
 - **COUNCIL DIRECTIVE no. 89/336/ECC**
- b) Has been manufactured in conformance with the stipulations of the standard:
- **EN-1757-1**

Name: **Erling Pedersen**

Position: **Product manager**

Company: **Logitrans A/S** Product type declaration of:

Signature:  01.05.2002

Distributor:

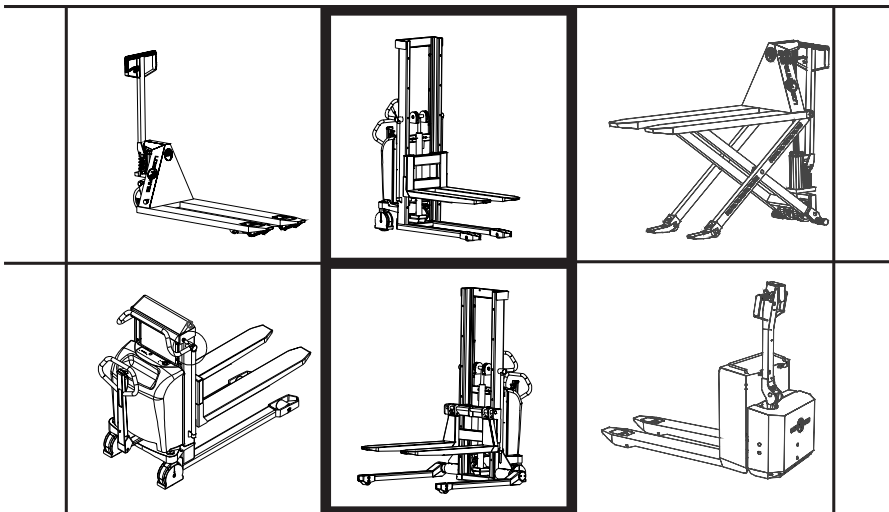
1.0 Before the first lift...

The **Logitrans** Logiflex is manufactured in accordance with safety directives.

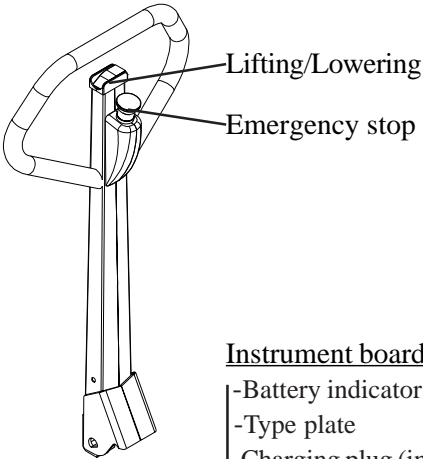
Among the subjects dealt with in this **Instruction Manual** are:

- *Proper application*
- *Physical limitations of the product*
- *Risks with improper use*

- Therefore please read this Instruction Manual carefully!



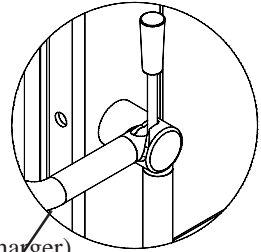
2.0 Electrical Logiflex



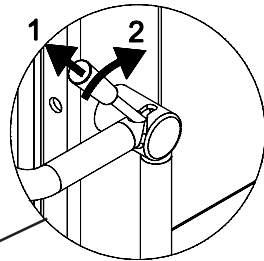
Instrument board

- Battery indicator
- Type plate
- Charging plug (internal or external charger)
- Plug for extra equipment, 12V maximum 30 Amp

Released position

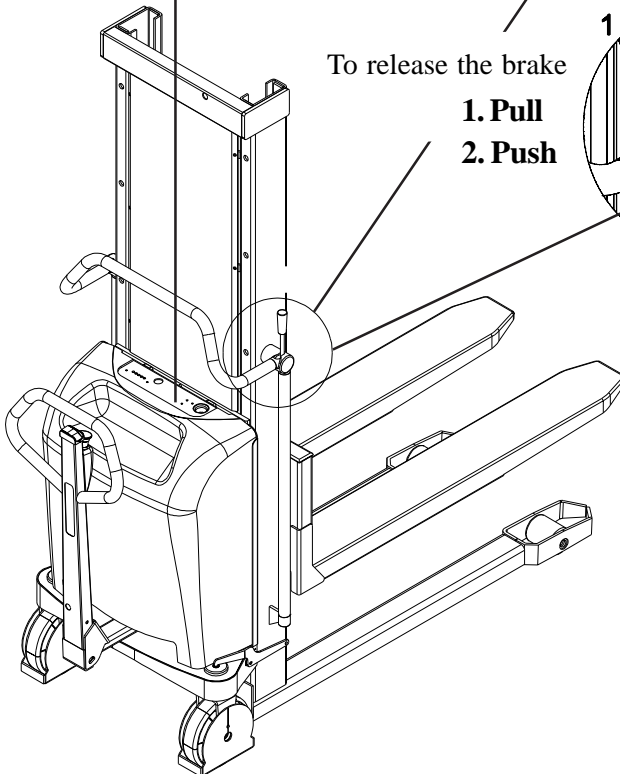


Braked position

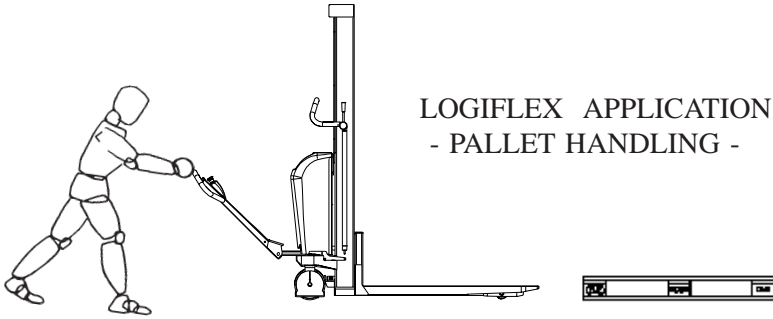


To release the brake

- 1. Pull**
- 2. Push**

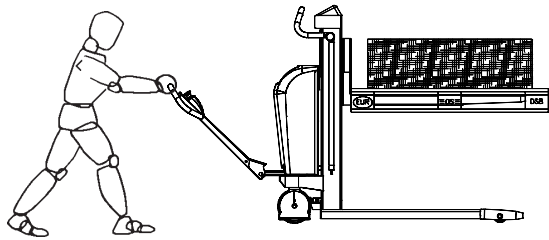


3.0 How to operate the Logiflex

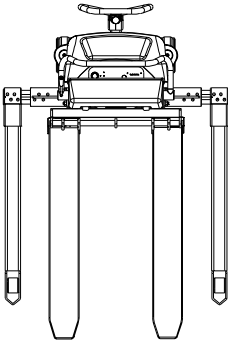


For proper operation,
stand behind the handle.

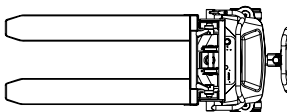
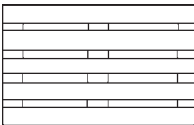
Push/pull - raise/lower



ELFS



WHEN HANDLING CLOSED PALLETS
... USE THE STRADDLE LOGIFLEX!



ELF

4.0 Optimum safety



4.1 Avoid overloads

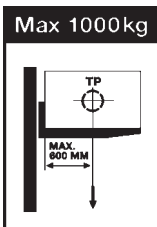
The maximum load must not be exceeded. Remember, that the Logiflex is designed for evenly distributed load, - goods on pallets etc. If the forks are point-loaded on one side, there is a risk of bending.

4.2 Avoid offset loads

The load must be evenly distributed. The maximum centre of gravity distance from the front of the fork mast (given on the truck) must not be exceeded. A greater distance reduces the level of safety and increases the risk of toppling.

Goods on pallets, etc. must be properly secured, so that they cannot fall off during transport, when the truck is lifted, or when the truck must remain lifted for a time.

Marking

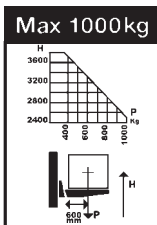


The mast lifting capacity and the corresponding centre of gravity distance are given by the pictogram on the side of the mast.

The lifting capacity of the mast is the same as the max. lifting capacity of the product.

Max. lifting capacity is set on the safety valve of the product.

Specific to ELF 1001/3300 - *with load limitation at significant lifting heights.*

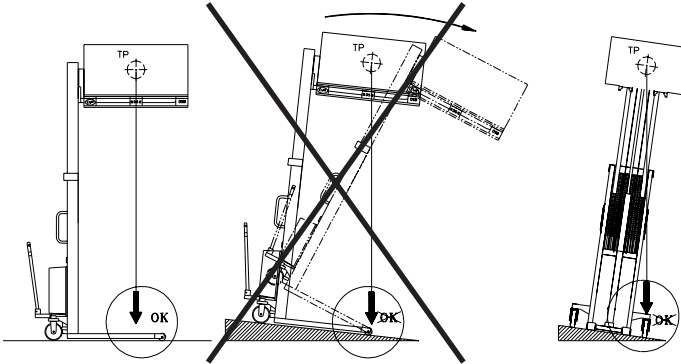


- The fork bracket loading is dependent on the lifting height and can be read on the load diagram.

- Load limitation at significant heights is incorporated to give *greater stability of the Logiflex and operator safety.*

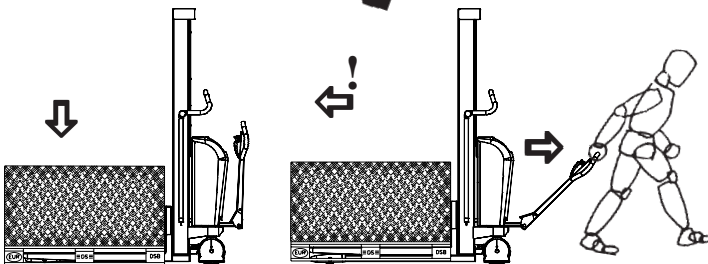


4.3 Driving loaded



The Logiflex is designed for use on even and level floor. During transport the forks shall be raised as little as possible. Transport with raised forks should be made over the shortest possible distances and at low speed.

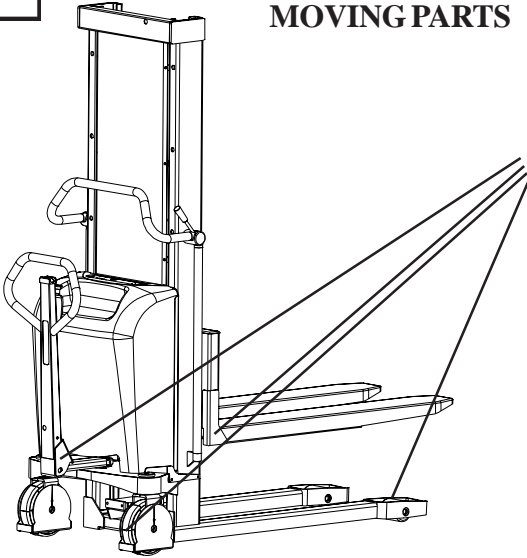
4.4 Emergency braking



If it becomes necessary to use the load as a brake to prevent the Logiflex from running away, activate the DOWN button quickly, until the load reaches the ground.



ATTENTION MOVING PARTS



Safety regulations

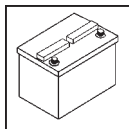


- Never walk under a raised load!
- Before lowering the forks, make certain that no foreign elements can hinder the free lowering of the forks.
- The Logiflex is designed for use on an even and level floor.
- During transport the forks shall be raised as little as possible.
- Transport with raised forks should be made over the shortest possible distances and at low speed.
- Check that the chains lift equally. They shall be equally tight when the forks are loaded.
- Chains and chain bolts must not be damaged. Chains that have become permanently stretched (max. 2% of original length) must be scrapped.

5.0 There must be a current supply

5.1 Battery specifications

The manufacturer offers two different battery types recommended for the electrical Logiflex



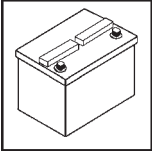
| | Semi-trak 986034 | Semi-trak 986036 | Tubular cell 986014 |
|--|---|-----------------------------|---------------------------------|
| Voltage | 12V | 12V | 12V |
| Capacity | 60Ah/5h 74Ah/20h | 105Ah/5h 130Ah/20h | 113Ah/5h 130Ah/10h |
| Recommended for | Normal use | | Severe daily use |
| Life in cycles at 80% discharge | Approx. 300 See note 1 | | Approx. 1200 See note 2 |
| MAINTENANCE Liquid inspection | Acid level must be min. 5 mm and max. 10 mm above cells. Add distilled water if necessary. | | |
| MAINTENANCE Poles | Verdigris to be removed from poles regularly. Poles to be greased after cleaning. | | |
| Charge condition to be measured with | Acidometre, voltmetre or electrical capacity metre | | |
| Charging frequency | Daily or as required. See note 1 | | At 80% discharged See note 2 |
| Charging voltage measured across poles during charging | 15,2V | | |
| No. of lifts with correct usage. Load 500 kg. | At 1600 mm lift: 80 | At 1600 mm lift: 155 | At 1600 mm lift: 150 |
| Load 1000 kg | At 1600 mm lift 45 | At 1600 mm lift 70 | At 1600 mm lift 65 |
| Battery dimensions LxWxH | 278x175x190 | 513x189x223 | 514x175x230 |
| Battery weight | 19,8 kg | 39,6 kg | 43 kg |

Note 1: The battery can be charged, irrespective of how much it is discharged.
Battery life: 300 cycles at 80% = approx. 600 cycles at 50%

Note 2: Longest battery life obtained, when the battery is charged on being 80% discharged. 1 charge = 1 cycle

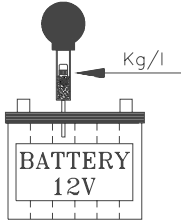
Dry-charged batteries must be filled with battery acid 37.5% H₂SO₄ specific gravity 1.28, before they are used for the first time.

5.2 Checking the battery



Method A

Check the acid density in the six battery cells with an acidometer.
Check each cell - max. difference between each cell 0.04 kg/l.

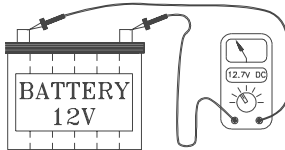


DENSITY

| | |
|------------------|---------------|
| 1.26 - 1.28 kg/l | Fully charged |
| 1.19 - 1.20 kg/l | 1/2 charged |
| 1.16 - 1.17 kg/l | 1/4 charged |
| 1.10 - 1.11 kg/l | Discharged |

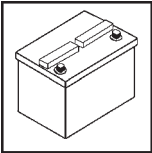
Method B

To measure the voltage, use a digital voltmeter (DC) on the battery poles. The truck must not have been in use for the previous 30 minutes.



| | |
|----------------|---------------|
| Approx. 12.7 V | Fully charged |
| Approx. 12.2 V | 1/2 charged |
| Approx. 12.0 V | 1/4 charged |
| Approx. 11.6 V | Discharged |

5.3 Battery charging



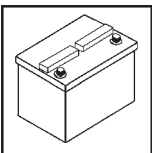
Charging must be performed with a charger, correctly set with the charging voltage for the battery type, see point 5.1.

The manufacturer recommends a charger of 10-15Amp capacity.

During charging, the temperature in the battery must not exceed 50°C.

Charging simultaneously with truck operation is not recommended.

5.4 Warnings and information on battery



Avoid the use of naked flame near the tubular cell and semi-trak batteries. The charging of tubular cell and semi-trak batteries gives off gases that can be explosive. Therefore charging should be performed in a ventilated room.

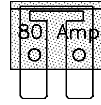
At temperatures around the freezing point, battery capacity is reduced by 30%.

5.5 Fuses - replacement

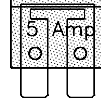


There are four fuses in the electrical circuit.

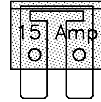
80 Amp fuse in the main supply from battery



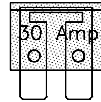
5 Amp fuse in the control current circuit



15 Amp fuse
(plug for extra equipment on the instrument board)

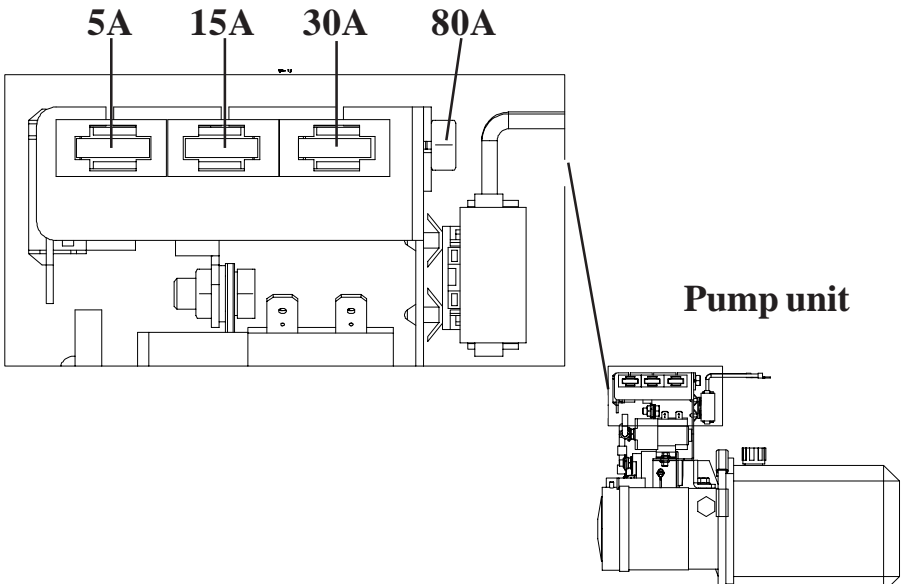


30 Amp fuse for built-in charger



Attention! Why do the fuses melt?

Do not insert a larger fuse; The fuse acts as a protector for the pump motor.



5.6 Wiring connections



Many operational disturbances are caused by bad connections in the electrical circuit. Make sure that the connections are in order.

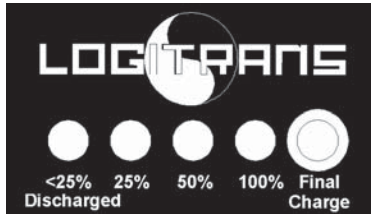
Check connections regularly for damage at insulating caps or bad connections at plugs, etc.

Verdigris must be removed from cable plugs. Keep all screw/nut connections tight.

5.7 Battery indicator

The battery indicator shows the battery charge in %.

The most accurate reading can be obtained when the battery has not been used for 5-10 minutes.



- Red:** Battery capacity below 25%: Discharged
Do not use the product, as the battery can be permanently damaged.
- Green:** Battery capacity: 25% - 100%
The product is ready for use and need not be charged.
- Yellow:** Charging lamp: Is alight during the last part of the charging.
Final charge

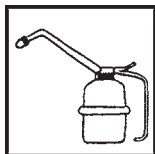
6.0 Long live the Logiflex

Regular inspection and the replacement of worn or defective parts in good time will prolong the life of the Logiflex.

"Prevention is better than repair", therefore ensure:

- Correct usage
- Regular cleaning
- Periodic safety inspection
- Regular adjustment

6.1 Lubrication and hydraulic oil



Under normal operation conditions the Logiflex requires no lubrication. All ball bearings are sealed and lubricated for life, and moving parts have self-lubricating bearings or are treated with molybdenum disulphide grease.

The hydraulic system is filled with hydraulic oil of viscosity class ISO VG 32. An additive is added to the oil:

- Wynn's Hydraulic Systems Concentrate.

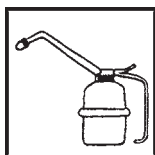
The concentrate reduces friction and wear and protects against corrosion.

Pre-mixed hydraulic oil with additive is available from the dealer.

The oil is suitable for use in the temperature range -10 to +50° C.

A thinner oil is recommended for temperatures lower than -10° C (if necessary, contact your dealer).

6.2 Oil change



Draining the oil:

1. Bring the unloaded forks down to the lowest position.
2. Most of the oil can be drained by loosening the hydraulic hose union and briefly activating the hydraulic pump with the switch.
3. The remaining oil can be drained from the oil tank by taking off the twelve clips on the pump and removing the tank.

Oil filling:

4. Fill oil through the filling hole on the tank.
5. Oil quantity:

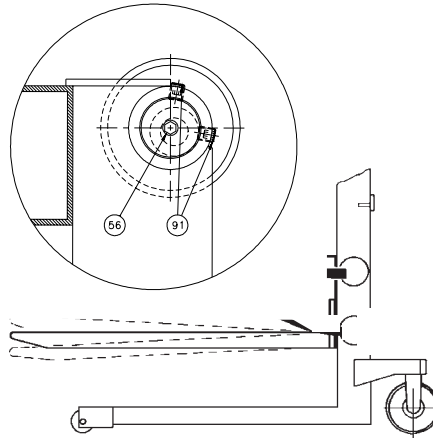
| | |
|--------------------------------|-------------------|
| ELF 1001/1200 & ELFS 1001/1170 | approx. 3 litre |
| ELF 1001/1400 & ELFS 1001/1370 | approx. 3 litre |
| ELF 1001/1600 & ELFS 1001/1570 | approx. 3 litre |
| ELF 1001/2050 & ELFS 1001/2020 | approx. 4 litre |
| ELF 1001/2450 & ELFS 1001/2420 | approx. 4 litre |
| ELF 1001/2850 & ELFS 1001/2820 | approx. 4 litre |
| ELF 1001/3300 & ELFS 1001/3270 | approx. 4.5 litre |
6. Refit the filling cap and bleed the system (6.6).

6.3 Fork adjustment

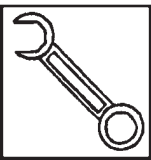


Two of the rollers on the fork bracket are mounted on eccentric pins, so that they can be adjusted. The adjustable rollers are at the top.

1. Loosen screw (pos. 91) (key width 5 mm).
2. Eccentric pins (pos. 56) (key width 8 mm) can now be turned to give the necessary fork adjustment.
3. Adjustment must be made on both sides to ensure uniform loading of the rollers.

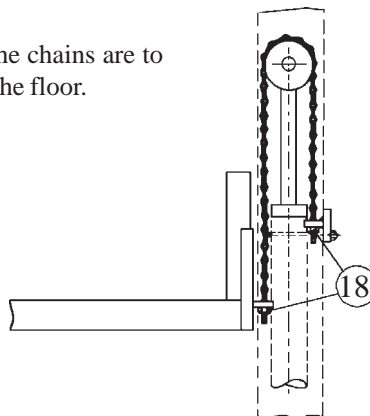


6.4 Adjustment of lifting chain



The chains shall be adjusted so that they lift equally. Shall be equally tight. The nuts (pos. 18) are to be adjusted (nut M12, key width 19 mm).

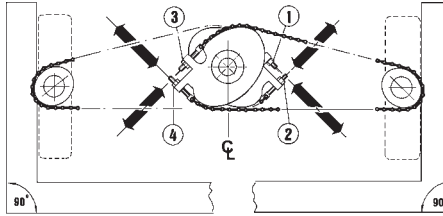
On straddle versions, the chains are to keep the forks clear of the floor.



6.5 Adjustment of steering wheel chains



- Set the handle in its middle position.
- Adjust the nuts (1, 2, 3 and 4) and bring the wheels into parallel.



6.6 Bleeding the hydraulic system

With a load of 50-100 kg, the forks must be raised and lowered to top and bottom position 2-3 times.

6.7 Cleaning

When cleaning the Logiflex, do not direct the jet onto bearings and seals. Otherwise the grease will be washed out and the life of the equipment shortened.

Cleaning of the plastic screen (polycarbonate)

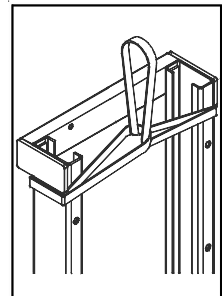
The screen is to be washed with slightly warm water added a neutral cleaning material, and afterwards washed with clean water.

Use a soft sponge, a woollen cloth or a wash leather.

Never use sharp objects or solvent cleaners when cleaning.

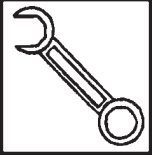
6.8 Lifting procedure

When lifting the product, please use a lifting line.

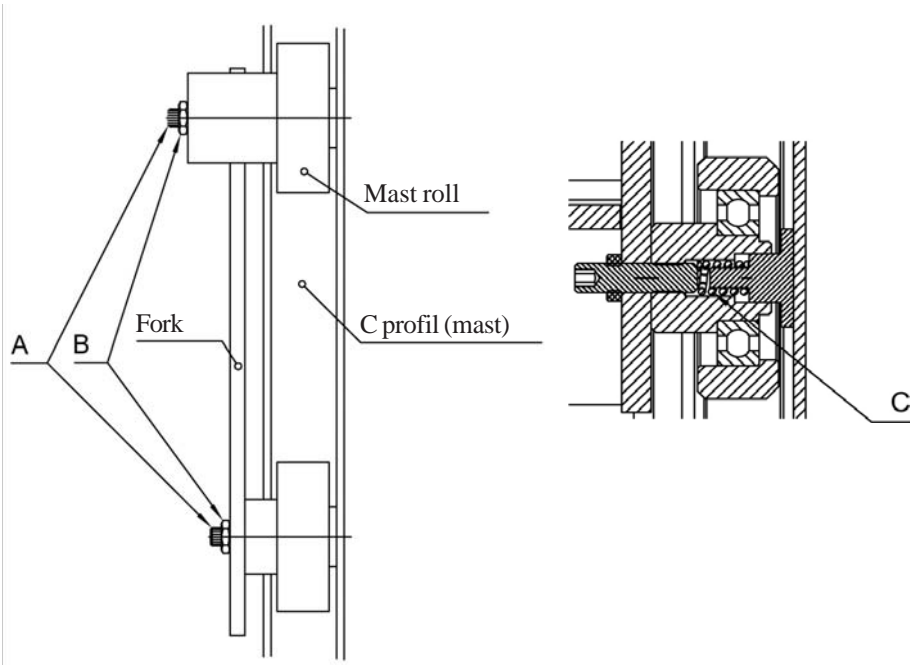


6.9 Adjustment of side play

(In the mast rolls of the right side of the fork bracket)



1. Screw (A) is loosened counter-clockwise, until resistance disappears.
2. Turn the screw clockwise, until resistance appears. The following 1.5 to 2.5 turns of the screw will be a tightening of the spring (C).
3. When a larger resistance appears, make 0.25 turn counter-clockwise, and the counter nut (B) will be tightened.
4. Pump the fork to its top position, and when lowering it has to slide to the bottom. If this is not the case, loosen screw A, make c. 0.5 turn counter-clockwise and repeat point 4.



7.0 Good service after purchase



7.1 Ordering spare parts

The correct spare parts are obtainable from your dealer.

When ordering, please state:

- Series number of the Logiflex
- Type and width/length of Logiflex
- Spare part No.

7.2 Warranty/Compensation

Spare parts supplied during the warranty period will be invoiced.

A credit note will be sent immediately after we have received and tested the defective parts and found that the warranty conditions have been met.

7.3 Service and repair

You should be able to make adjustments and perform minor repairs on the spot. However, major repairs should be left to the dealer who has well-trained personnel and the necessary special tools. The manufacturer offers a replacement set for pumps/cylinders. These are renovated and are supplied under the same warranty conditions as for new pumps.

7.4 Warranty

The warranty covers material and assembly defects which, subject to inspection by us, are deemed to be faults or deficiencies that prevent normal use of the parts concerned. Such affected parts shall be sent to us carriage paid **within 24 months** after delivery.

The warranty does not cover normal wear and adjustments.

The warranty period is based on single-shift working.

The warranty shall no longer apply if:

- the product has been used incorrectly.
- the product is used in environments for which it was not designed.
- the product has been overloaded.
- replacements have been made incorrectly or original parts have not been used and consequent damage has arisen.
- a yearly service check and regular maintenance has not taken place.

7.5 Liability exemption

The manufacturer accepts no responsibility for personal injury or material damage arising from deficiencies, defects or improper usage. The manufacturer accepts no responsibility for lost earnings, operating losses, lost time, lost profits or similar indirect losses incurred by the purchaser or a third party.

7.0 Fault location key

When the LOGIFLEX is used every day, adjustments and the replacement of worn parts might be necessary.

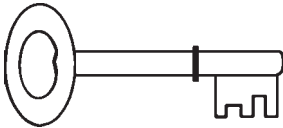
If a fault appears during daily operation of the LOGIFLEX, first check:

- Oil supply
- Electricity supply
- Condition of leads and fuses

If faults cannot be traced to these sources, contact your dealer, but

BEFORE ASKING THE DEALER FOR ASSISTANCE...

...TRY THE FAULT LOCATION KEY!



SYMPTOMS AND OBSERVATIONS

- A** Pump does not run when the UP button is pressed — — — — —
- B** Truck does not lift when the UP button is pressed — — — — —
- C** Truck does not lift to max. height — — — — —
- D** Forks fall after being raised — — — — —
- E** Forks do not fall when DOWN button is pressed — — — — —
- F** Forks cannot be lowered fully — — — — —
- G** Truck unable to lift the max. load — — — — —
- H** Truck lifts slowly — — — — —
- I** Forks do not lift horizontally — — — — —
- J** Steering wheel does not drive evenly — — — — —

Cause

Mending

| | | |
|----------|--|------------------------|
| | <u>Oil deficiency</u> | See point 6.1/ 6.2 |
| | <u>Battery discharged</u> | See point 5.3 |
| | <u>Fuse blown</u> 5Amp or 80Amp | See point 5.5 |
| | <u>Cables defective</u> | See point 5.6 |
| | <u>Max. load exceeded</u> | See point 4.1 |
| | <u>Air in hydraulic system</u> | See point 6.6 |
| | <u>Pressure relief valve incorrectly adjusted</u> | Contact the dealer |
| | <u>Hydraulic hose defective</u> | Contact the dealer |
| | <u>Fork bracket needs adjustment</u> | See point 6.3/ 6.4/6.9 |
| | <u>Valve damaged</u> (solenoid and check valve) | Contact the dealer |
| | <u>Defective valves in pump</u> | Contact the dealer |
| | <u>Steering wheel out of adjustment</u> | See point 6.5 |
| A | ● ● ● | |
| B | ● ● ● ● ● ● | |
| C | ● | |
| D | | ● ● |
| E | ● ● ● | ● |
| F | | ● |
| G | | ● |
| H | ● | ● |
| I | | ● |
| J | | ● |

If the problem cannot be solved by using the fault location key...
...please contact your dealer!

Periodic safety inspection

Safety inspection should be performed by the supplier or other qualified persons at least once each year, unless local regulations state otherwise. Such inspection shall be performed in accordance with the instruction manual. Test instructions and test forms are available from the distributor.