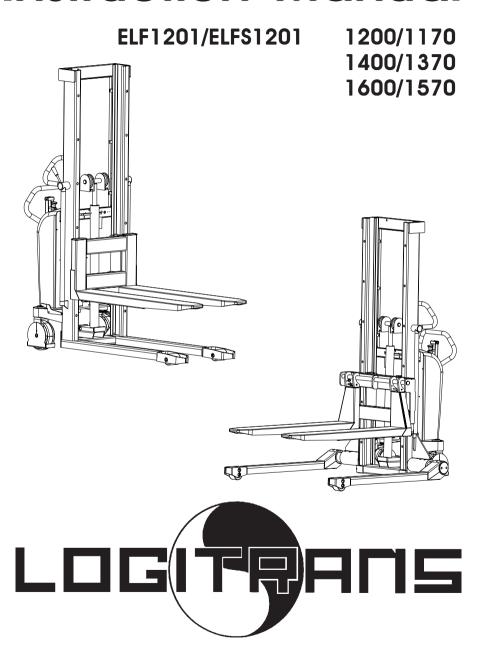
Instruction Manual



WWW.LOGITRANS.COM

EU DECLARATION CONFORMANCE

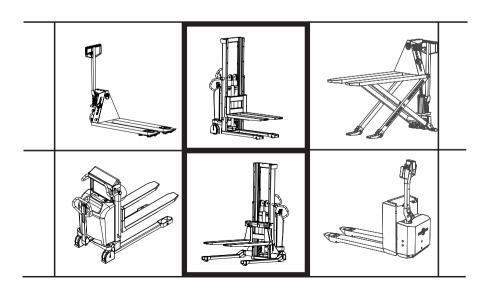
Manufacture	r: Logitrans A/S Hillerupvej 35 DK-6760 Ribe Danmark								
It is hereby o	It is hereby declared that:								
Machine:	Productgroup:	Logiflex							
	Type:	ELF/ELFS 1201							
	Year of manufacture/ Serial No:								
a) Has b	een manufactured in conf	ormance with the stipulations of the:							
	• COUNCIL DIRECT	ΓΙVE no. 98/37/EC ΓΙVE no. 89/336/ECC							
 b) Has been manufactured in conformance with the stipulations of the standard: EN-1757-1 									
Name:									
Position:	Product manager								
Company:	Logitrans A/S	Product type declaration of:							
Signature:	ho fel	01.05.2002							

1.0 Before the first lift...

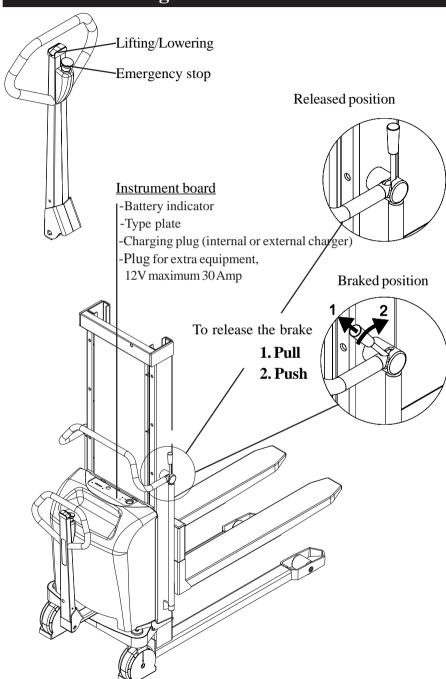
The **Logitrans** Logiflex is manufactured in accordance with safety directives.

Among the subjects dealt with in this Instruction Manual are:

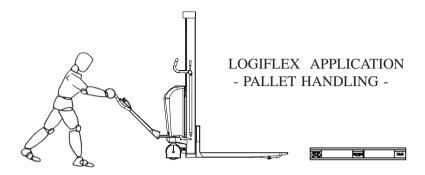
- Proper application
- Physical limitations of the product
- Risks with improper use
- Therefore please read this Instruction Manual carefully!



2.0 Electrical Logiflex

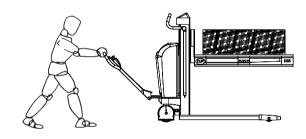


3.0 How to operate the Logiflex

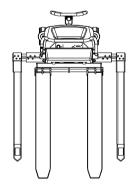


For proper operation, stand behind the handle.

Push/pull - raise/lower

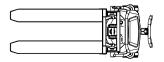






WHEN HANDLING CLOSED PALLETS USE THE STRADDLE LOGIFLEX!





ELF

4.0 Optimum safety



4.1 Avoid overloads

The maximum load must not be exceeded. Remember, that the Logiflex is designed for evenly distributed load, - goods on pallets etc. If the forks are point-loaded on one side, there is a risk of bending.

4.2 Avoid offset loads

The load must be evenly distributed. The maximum centre of gravity distance from the front of the fork mast (given on the truck) must not be exceeded. A greater distance reduces the level of safety and increases the risk of toppling. Goods on pallets, etc. must be properly secured, so that they cannot fall off during transport, when the truck is lifted, or when the truck must remain lifted for a time.

Marking



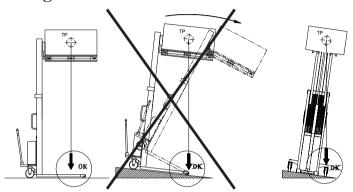
The mast lifting capacity and the corresponding centre of gravity distance are given by the pictogram on the side of the mast.

The lifting capacity of the mast is the same as the max. lifting capacity of the product.

Max. lifting capacity is set on the safety valve of the product.

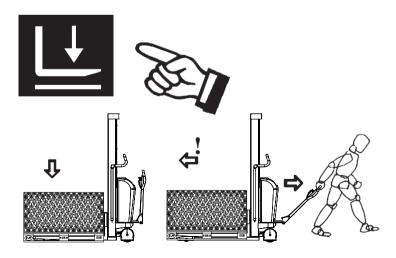


4.3 Driving loaded

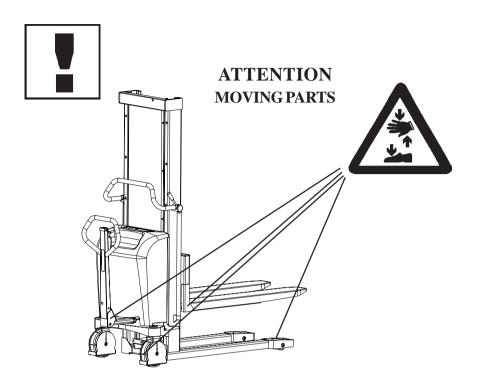


The Logiflex is designed for use on even and level floor. During transport the forks shall be raised as little as possible. Transport with raised forks should be made over the shortest possible distances and at low speed.

4.4 Emergency braking



If it becomes necessary to use the load as a brake to prevent the Logiflex from running away, activate the DOWN button quickly, until the load reaches the ground.



Safety regulations



- Never walk under a raised load!
- Before lowering the forks, make certain that no foreign elements can hinder the free lowering of the forks.
- The Logiflex is designed for use on an even and level floor.
- During transport the forks shall be raised as little as possible.
- Transport with raised forks should be made over the shortest possible distances and at low speed.
- Check that the chains lift equally. They shall be equally tight when the forks are loaded.
- Chains and chain bolts must not be damaged. Chains that have become permanently stretched (max. 2% of original length) must be scrapped.

5.0 There must be a current supply

5.1 Battery specifications

The manufacturer offers two different battery types recommended for the electrical Logiflex



	Semi-trak 986034	Semi-trak 986036	Tubular cell 986014					
Voltage	12V	12V	12V					
Capacity	60Ah/5h 74Ah/20h	105Ah/5h 130Ah/20h	113Ah/5h 130Ah/10h					
Recommended for	Norm	Severe daily use						
Life in cycles at 80% discharge	Appro See i	Approx. 1200 See note 2						
MAINTENANCE Liquid inspection	Acid level must be min. 5 mm and max. 10 mm above cells. Add distilled water if necessary.							
MAINTENANCE Poles	Verdigris to be removed from poles regularly. Poles to be greased after cleaning.							
Charge condition to be measured with	Acidometre, voltmetre or electrical capacity metre							
Charging frequency	Daily or as See i	At 80% discharged See note 2						
Charging voltage measured across poles during charging								
No. of lifts with correct usage. Load 500 kg.	At 1600 mm lift: 80	At 1600 mm lift: 155	At 1600 mm lift: 150					
Load 1000 kg	At 1600 mm lift 45	At 1600 mm lift 70	At 1600 mm lift 65					
Battery dimensions LxWxH	278x175x190	513x189x223	514x175x230					
Battery weight	19,8 kg	39,6 kg	43 kg					

Note 1: The battery can be charged, irrespective of how much it is discharged. Battery life: 300 cycles at 80% = approx. 600 cycles at 50%

Note 2: Longest battery life obtained, when the battery is charged on being 80% discharged. 1 charge = 1 cycle

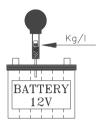
Dry-charged batteries must be filled with battery acid $37.5\%~H_2SO_4$ specific gravity 1.28, before they are used for the first time.

5.2 Checking the battery



Method A

Check the acid density in the six battery cells with an acidometer. Check each cell - max. difference between each cell 0.04 kg/l.

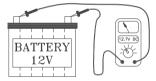


DENSITY

DEAGILI	
1.26 - 1.28 kg/l	Fully charged
1.19 - 1.20 kg/l	1/2 charged
1.16 - 1.17 kg/l	1/4 charged
1.10 - 1.11 kg/l	Discharged

Method B

To measure the voltage, use a digital voltmeter (DC) on the battery poles. The truck must not have been in use for the previous 30 minutes.



Approx. 12.7 V	Fully charged
Approx. 12.2 V	1/2 charged
Approx. 12.0 V	1/4 charged
Approx. 11.6 V	Discharged

5.3 Battery charging



Charging must be performed with a charger, correctly set with the charging voltage for the battery type, see point 5.1.

The manufacturer recommends a charger of 10-15Amp capacity. During charging, the temperature in the battery must not exceed 50° C.

Charging simultaneously with truck operation is not recommended.

5.4 Warnings and information on battery



Avoid the use of naked flame near the tubular cell and semi-trak batteries. The charging of tubular cell and semi-trak batteries gives off gases that can be explosive. Therefore charging should be performed in a ventilated room.

At temperatures around the freezing point, battery capacity is reduced by 30%.

5.5 Fuses - replacement



There are four fuses in the electrical circuit.

80 Amp fuse in the main supply from battery



5 Amp fuse in the control current circuit



15 Amp fuse (plug for extra equipment on the instrument board)

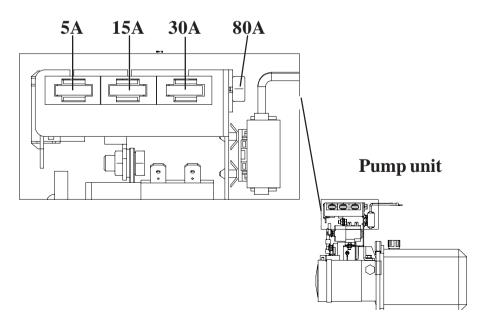


30 Amp fuse for built-in charger



Attention! Why do the fuses melt?

Do not insert a larger fuse; The fuse acts as a protector for the pump motor.



5.6 Wiring connections



Many operational disturbances are caused by bad connections in the electrical circuit. Make sure that the connections are in order.

Check connections regularly for damage at insulating caps or bad connections at plugs, etc.

Verdigris must be removed from cable plugs. Keep all screw/nut connections tight.

5.7 Battery indicator

The battery indicator shows the battery charge in %.

The most accurate reading can be obtained when the battery has not been used for 5-10 minutes.



Red: Battery capacity below 25%: Discharged

Do not use the product, as the battery can be

permanently damaged.

Green: Battery capacity: 25% - 100%

The product is ready for use and need not be charged.

Yellow: Charging lamp: Is alight during the last part of the

charging. Final charge

6.0 Long live the Logiflex

Regular inspection and the replacement of worn or defective parts in good time will prolong the life of the Logiflex.

"Prevention is better than repair", therefore ensure:

- Correct usage
- Regular cleaning
- Periodic safety inspection
- Regular adjustment

6.1 Lubrication and hydraulic oil



Under normal operation conditions the Logiflex requires no lubrication. All ball bearings are sealed and lubricated for life, and moving parts have self-lubricating bearings or are treated with molybdenum disulphide grease.

The hydraulic system is filled with hydraulic oil of viscosity class ISO VG 32. An additive is added to the oil:

- Wynn's Hydraulic Systems Concentrate.

The concentrate reduces friction and wear and protects against corrosion.

Pre-mixed hydraulic oil with additive is available from the dealer. The oil is suitable for use in the temperature range -10 to $+50^{\circ}$ C. A thinner oil is recommended for temperatures lower than -10° C (if necessary, contact your dealer).

6.2 Oil change

Draining the oil:



- 1. Bring the unloaded forks down to the lowest position.
- Most of the oil can be drained by loosening the hydraulic hose union and briefly activating the hydraulic pump with the switch.
- 3. The remaining oil can be drained from the oil tank by taking off the twelve clips on the pump and removing the tank.

Oil filling:

- 4. Fill oil through the filling hole on the tank.
- 5. Oil quantity:

ELF 1001/1200 & ELFS 1001/1170 approx. 3 litre ELF 1001/1400 & ELFS 1001/1370 approx. 3 litre ELF 1001/2050 & ELFS 1001/2020 approx. 3 litre ELF 1001/2050 & ELFS 1001/2020 approx. 4 litre ELF 1001/2850 & ELFS 1001/2820 approx. 4 litre ELF 1001/3300 & ELFS 1001/3270 approx. 4.5 litre

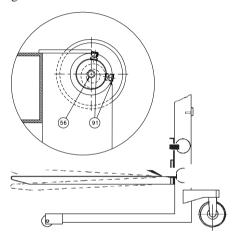
6. Refit the filling cap and bleed the system (6.6).

6.3 Fork adjustment



Two of the rollers on the fork bracket are mounted on eccentric pins, so that they can be adjusted. The adjustable rollers are at the top.

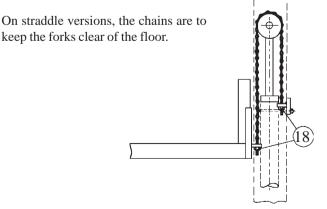
- 1. Loosen screw (pos. 91) (key width 5 mm).
- 2. Eccentric pins (pos. 56) (key width 8 mm) can now be turned to give the necessary fork adjustment.
- 3. Adjustment must be made on both sides to ensure uniform loading of the rollers.



6.4 Adjustment of lifting chain



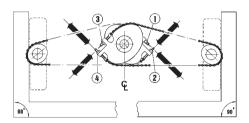
The chains shall be adjusted so that they lift equally. Shall be equally tight. The nuts (pos. 18) are to be adjusted (nut M12, key width 19 mm).



6.5 Adjustment of steering wheel chains



- Set the handle in its middle position.
- Adjust the nuts (1, 2, 3 and 4) and bring the wheels into parallel.



6.6 Bleeding the hydraulic system

With a load of 50-100 kg, the forks must be raised and lowered to top and bottom position 2-3 times.

6.7 Cleaning

When cleaning the Logiflex, do not direct the jet onto bearings and seals. Otherwise the grease will be washed out and the life of the equipment shortened.

Cleaning of the plastic screen (polycarbonate)

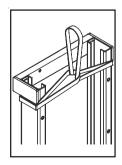
The screen is to be washed with slightly warm water added a neutral cleaning material, and afterwards washed with clean water.

Use a soft sponge, a woollen cloth or a wash leather.

Never use sharp objects or solvent cleaners when cleaning.

6.8 Lifting procedure

When lifting the product, please use a lifting line.

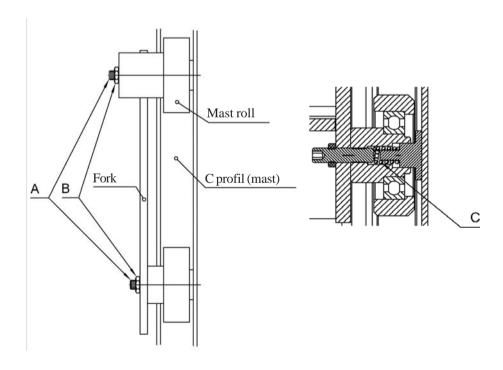


6.9 Adjustment of side play

(In the mast rolls of the right side of the fork bracket)



- Screw (A) is loosened counter-clockwise, until resistance disappears.
- 2. Turn the screw clockwise, until resistance appears. The following 1.5 to 2.5 turns of the screw will be a tightening of the spring (C).
- 3. When a larger resistance appears, make 0.25 turn counterclockwise, and the counter nut (B) will be tightened.
- 4. Pump the fork to its top position, and when lowering it has to slide to the bottom. If this is not the case, loosen screw A, make c. 0.5 turn counter-clockwise and repeat point 4.



7.0 Good service after purchase

7.1 Ordering spare parts

The correct spare parts are obtainable from your dealer.

When ordering, please state:

- Serial number of the product
- Type and width/length of the product
- Spare part no.

7.2 Warranty/Compensation

Spare parts delivered during the warranty period will be invoiced. A credit note will be sent immediately after we have received and tested the defective parts and found that the warranty conditions have been met.

7.3 Service and repair

You should be able to make adjustments and perform minor repairs on the spot. However, major repairs should be left to the dealer who has well-trained personnel and the necessary special tools. The manufacturer has an exchange system for pumps/cylinders. These are renovated and delivered with warranty.

7.4 Warranty

The warranty covers material and assembly defects which, subject to inspection by us or our representative, are deemed to be faults or deficiencies that prevent normal use of the parts concerned. Such affected parts shall be sent to us carriage paid within the warranty period in force at the time in question.

The warranty does not cover normal wear and adjustments.

The warranty period is based on singleshift working.

The warranty shall no longer apply if

- the product has been used incorrectly,
- the product is used in environments for which it was not designed,
- the product has been overloaded,
- replacements of parts have been made incorrectly or original parts have not been used and consequential damages have arisen,
- service checks in accordance with our specifications and regular maintenance have not taken place,
- the fulfilment of the required service intervals by a qualified technician can not be proved.

Control list and specifications concerning service and safety check can be ordered from Logitrans dealers.

7.5 Liability exemption

The manufacturer accepts no responsibility for personal injury or material damage arising from deficiencies, defects or improper usage. The manufacturer accepts no responsibility for lost earnings, operating losses, lost time, lost profits or similar indirect losses incurred by the purchaser or a third party.



7.0 Fault location key

When the LOGIFLEX is used every day, adjustments and the replacement of worn parts might be necessary.

If a fault appears during daily operation of the LOGIFLEX, first check:

Oil supply Electricity supply Condition of leads and fuses

If faults cannot be traced to these sources, contact your dealer, but

BEFORE ASKING THE DEALER FOR ASSISTANCE...

...TRY THE FAULT LOCATION KEY!



\bigcup	/
S	YMPTOMS AND OBSERVATIONS
A	Pump does not run when the UP button is pressed — — — — — —
В	Truck does not lift when the UP button is pressed ———————
С	Truck does not lift to max. height ————————————————————————————————————
D	Forks fall after being raised ————————————————————————————————————
E	Forks do not fall when DOWN button is pressed — — — — — —
F	Forks cannot be lowered fully ———————————————————————————————————
G	Truck unable to lift the max. load ————————————————————————————————————
Н	Truck lifts slowly ————————————————————————————————————
ı	Forks do not lift horizontally ———————————————————————————————————
J	Steering wheel does not drive evenly————————————————————————————————————

	Cau	ise												Mending
									See point 6.1/ 6.2					
	Battery discharged									See point 5.3				
		Fuse blown 5Amp or 80Amp										See point 5.5		
				Cables defective								See point 5.6		
					Max. load exceeded							See point 4.1		
						Air in hydraulic system Pressure relief valve incorrectly adjusted						See point 6.6		
												Contact the dealer		
										draul ectiv		10S6	2	Contact the dealer
										Fork adjus			et needs	See point 6.3/ 6.4/6.9
													amaged d and check valve)	Contact the dealer
А — В —			_	_								Def oun	ective valves in	Contact the dealer
c—	•												teering wheel out of djustment	See point 6.5
D-	H				-	-	-							
E —	_	•	•	•	_	_	_	_	_				If the problem car	
, G—	_	_	_	_	_	 _	•						by using the faultplease contact y	
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Periodic safety inspection

Safety inspection should be performed by the supplier or other qualified persons at least once each year, unless local regulations state otherwise. Such inspection shall be performed in accordance with the instruction manual. Test instructions and test forms are available from the distributor.