



S919

**SELFR/SELF SR
SELFRA/SELF SRA**

EC DECLARATION OF CONFORMITY

Name and address of the manufacturer or his authorised representative:

Logitrans A/S

Hillerupvej 35, DK-6760 Ribe, Denmark

Product:

Rotator

Type:

SELFR1003/SELFSR1003

SELFRA1003/SELFSRA1003

Year of construction:

Serial number:

This declaration of conformity is issued under the sole responsibility of the manufacturer (or installer)

Union harmonisation legislation

- **Directive 2006/42/EC (Machinery Directive)**
- **Directive 2014/30/EC (EMC Directive)**
- **Directive 2014/35/EC (EMC Directive)**

Relevant harmonised standards or the specifications used

2006/42/EC:

- **EN ISO 3691-1**

Notified body:

- **Not applicable**

Signed for and on behalf of:
(place and date of issue):
(name, function) (signature):

Logitrans A/S
Ribe, 31.03.2021
Gitte Kirkegaard, CEO





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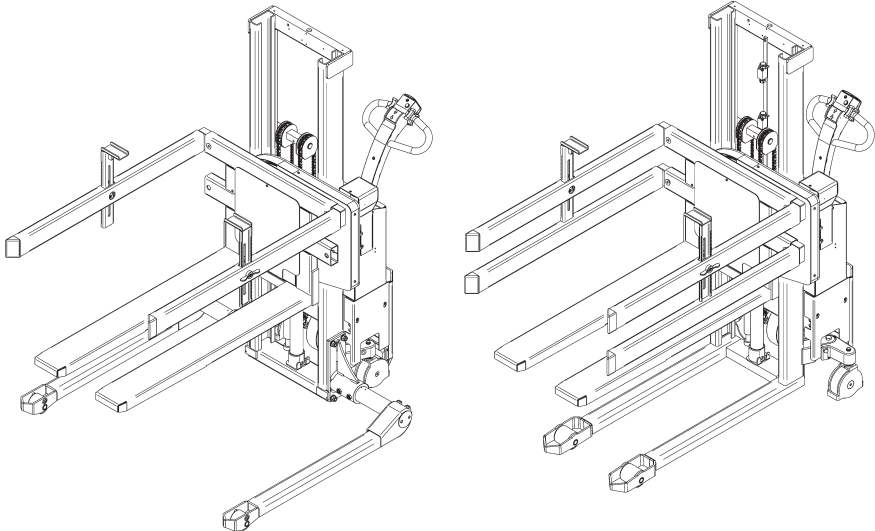
1.0 Before the first lift

Read this instruction manual carefully before use.

The Rotator is manufactured in accordance with safety directives.
Among other subjects dealt with in this Instruction Manual are:

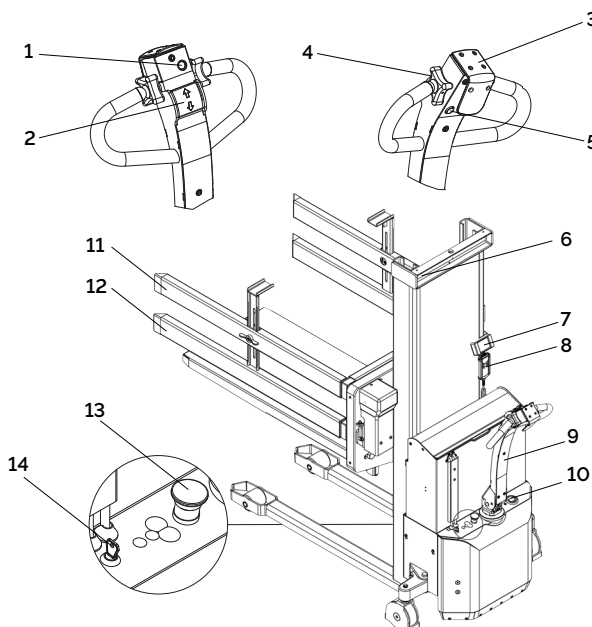


- Proper application
- Physical limitations of the product
- Risks with improper use



2.0 Functions and identifications

Pos.	Description	Pos.	Description
1	Horn	8	Remote control
2	Lift and lower	9	Handle
3	Safety switch	10	Battery indicator/hour counter
4	Forward and Reverse	11	Box holder with clamps
5	Multiflex function	12	Box holder without clamps
6	Nameplate, serial number	13	Emergency stop
7	User-interface	14	Ignition key

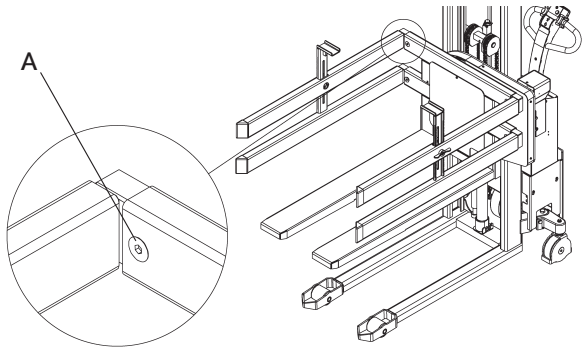


Unless otherwise specified, the numbers in this instruction manual refer to the identifications above.

2.1 Box holder

The Rotator can be equipped with one or two sets of box holders, adjusted for different box sizes. When loosening the screw **(A)**, the box holder can be moved between the four different positions.

Note: The screw has to be tightened, before using the product.



Fork width	Distance between box holders	Box width
560 mm	840 mm	800 mm
	890 mm	850 mm
	1.000 mm	950 mm
	1.040 mm	1.000 mm
680 mm	1.040 mm	1.000 mm
	1.090 mm	1.050 mm
	1.200 mm	1.150 mm
	1.240 mm	1.200 mm

Setting of height

The box holders can be placed in two different heights:

- It is important that the box holders are placed approx. on the level of or above the load centre of the load.
- Use two box holders in each side:
When the weight of the load is between 500 and 1.000 kg.
For high boxes or when the material of the box is unstable, e.g. cardboard

Note: If the box holders have no clamps, the load is not allowed to be tilted more than 60° to each side.

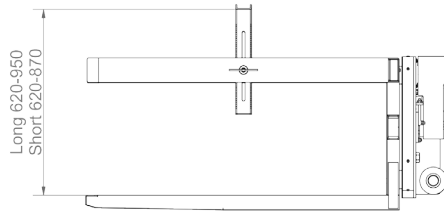
2.2 Box holders with clamps

If the box can fall off, or if it has to be tilted more than 60°, box holders with clamps have to be used.

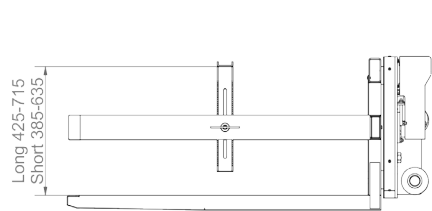
Box holders with clamps can grip, hold and rotate boxes with different heights.

The clamps are to be tightened when the box is lifted from the floor.

**Box holder with clamps
- upper position**



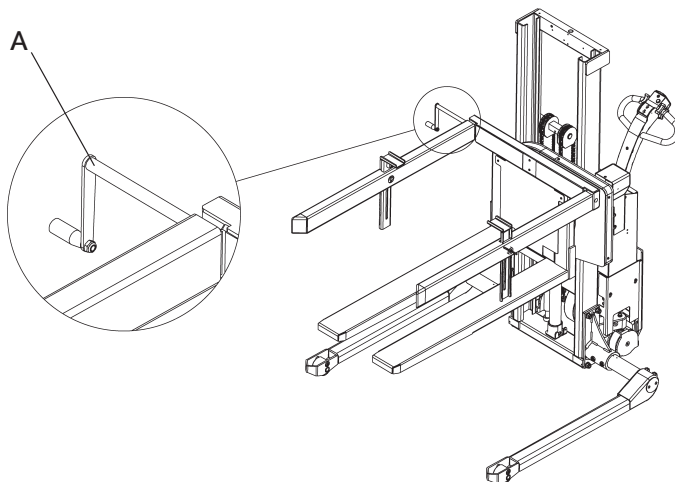
**Box holder with clamps
- lower position**



2.3 Box holder - adjustable (SELFRA/SELFRA)

If handling boxes with different widths, Rotator can be provided with adjustable box holders.

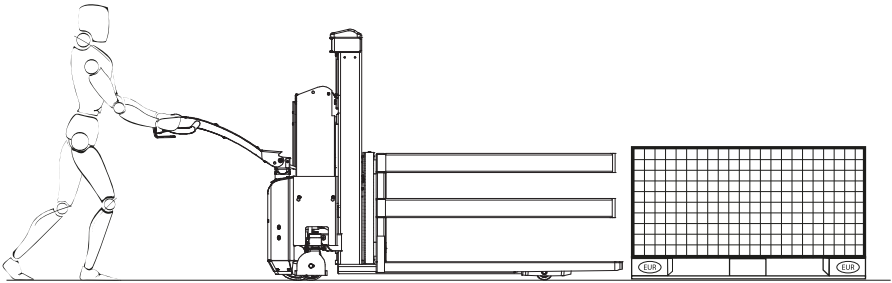
By using the handle **(A)**, adjust the width of the box holders to fit box widths between 800 mm and 1200 mm.



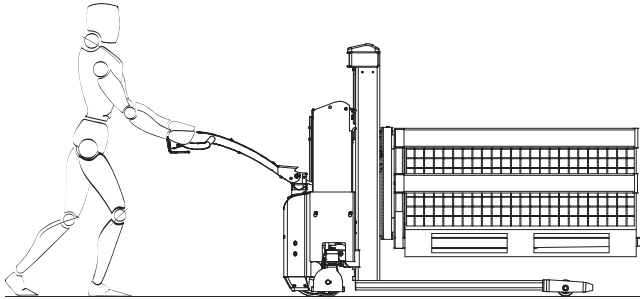
3.0 How to operate the Rotator

3.1 Pallet handling

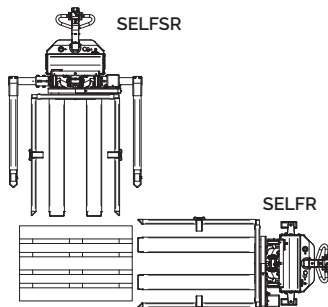
The Rotator functions as an ordinary stacker, when the forks are placed in horizontal position.



The correct operating position is behind the handle.



When handling closed pallets - use the Rotator with straddle legs!



3.2 Use of the Rotator

Insert key **(14)** and turn clockwise to switch on control current ready for function activation.

Condition: The upper edge of the forks is lifted between 400 and 900 mm. The load can be rotated 360° with one adjustable stop in every side.

Note: If you want rotation to continue, it is necessary to release/press the rotation switch on the remote control again.

To lower the forks fully or to lift higher than 900 mm, the forks have to be placed in horizontal position.

Soft acceleration/deceleration

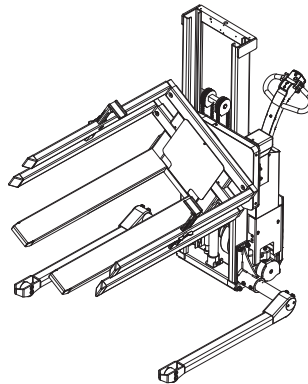
The Rotator has soft acceleration/deceleration with the following benefits:

- The rotation stops precisely
- The gear is protected, because sudden start/stop are minimised



NOTE

Emergency stop **(13)** must not be activated.



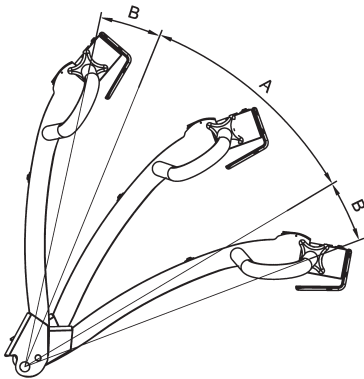
NOTE

The load has to be supported sideways before tilting.

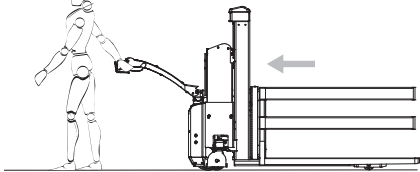
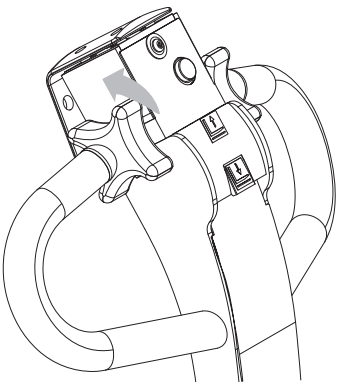
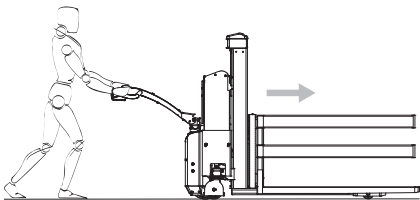
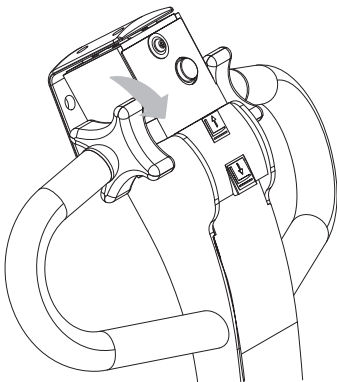
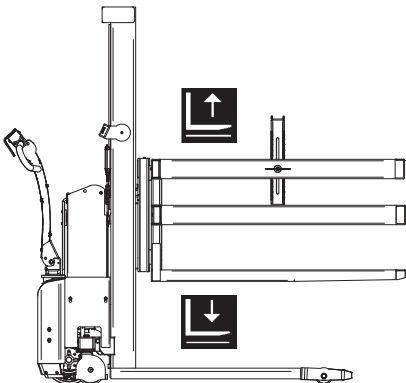
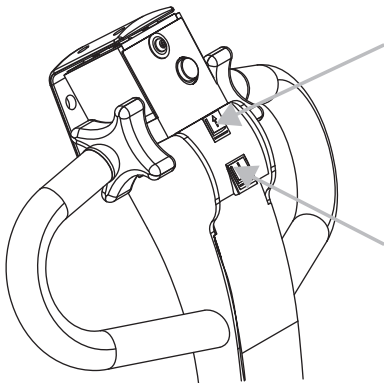
3.3 Handle functions

The control functions of the Rotator are located in the handle (9)

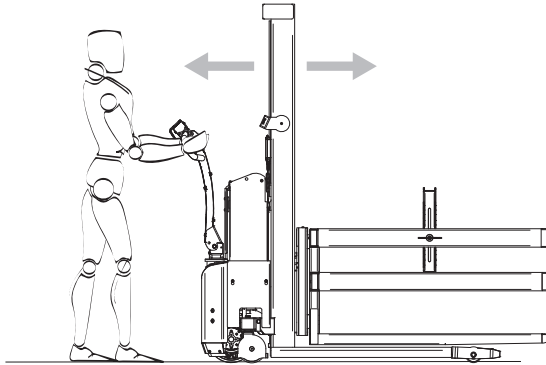
- The functions depend on the position of the handle.



Position	Function	Operation
A	Drive position	• Drive current on • Brake deactivated
B	Stop, brake and emergency stop	• Drive current off • Brake activated



3.3.1 Multiflex-function



The Multiflex-function **(5)** makes it possible to drive the Rotator, even though the handle is in its upright, braked position **(B)** – 3.3 *Handle functions*

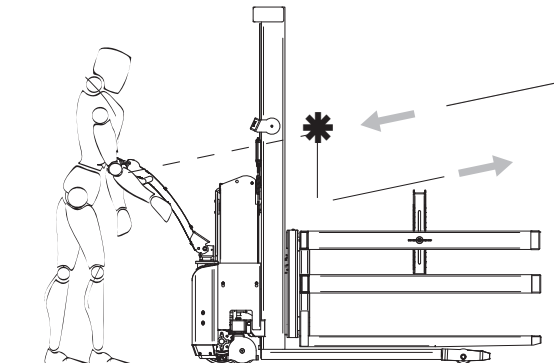
The function requires two-handed operation, i.e. it must be performed deliberately.

The function facilitates manoeuvring in confined areas.

3.3.2 The safety switch

The safety switch **(3)** on the end of the handle ensures that the operator cannot be trapped when the Rotator is reversed.

When the safety switch is activated, the stacker will change direction, move forwards and stop.

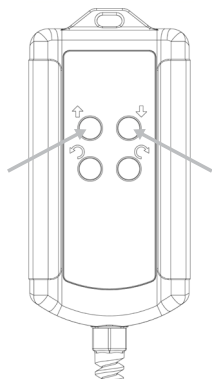


3.4 Remote control

The remote control is used for:

- Lifting and lowering
- Rotating the console

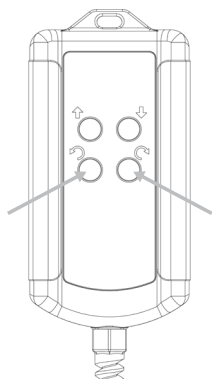
Lifting/lowering



↑ Press to lift

↓ Press to lower

Rotation



Press for rotation in the direction of the arrow.

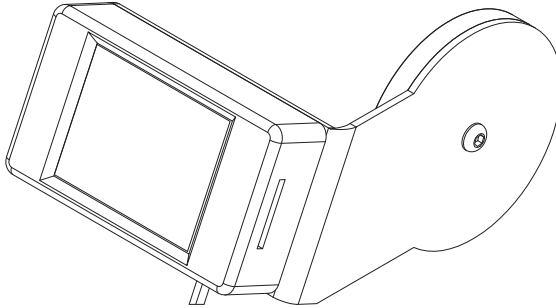
From the factory, the rotation is set to rotate continuously.

The forks can be rotated 360°.

3.5 User-Interface

The User Interface is used to:

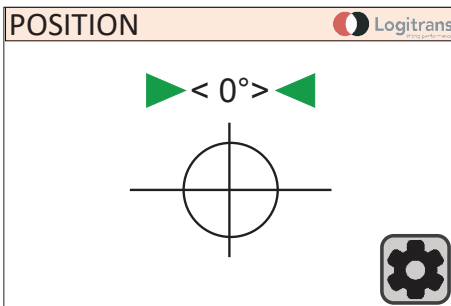
- Adjust the rotation speed - **SPEED**
- Set up to three stop positions in both rotation directions - **STOPS**



3.6 Setup of the User Interface

3.6.1 Start screen

When the machine is powered on and the emergency stop is released, the start screen is shown on the display.



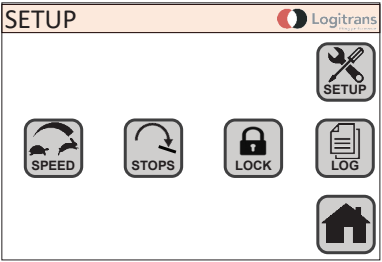
GREEN ARROW: Indicates the rotation output position.

RED ARROW: Programmed angle.

GEAR ICON: SETUP

3.6.2 Settings – SETUP

From the start screen, press the **GEAR ICON** to access **SETUP**.



SPEED: Adjust rotation speed

STOPS: Configure stop positions

LOCK: Supervisor lock

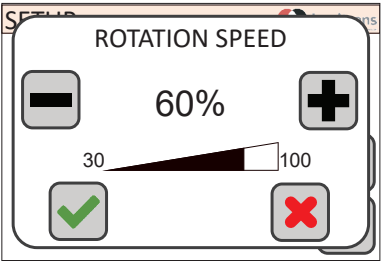
SETUP: Service menu

LOG: User data

HOME: Return to the start screen

3.6.3 Adjusting the rotation speed

In the **SETUP** menu, press **SPEED** to adjust the rotation speed – **ROTATION SPEED**.



- Use **+** and **-** to adjust the speed.

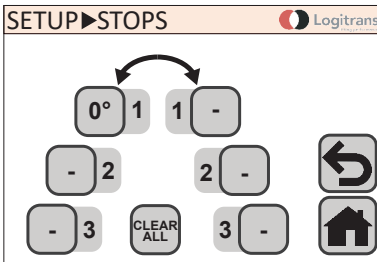
- Press **✓** or **✗** to accept or cancel the selection and return to **SETUP**.

3.6.4 Setting Stop Positions

From the factory, the forks are set to rotate continuously. Once the forks have rotated 360°, the machine stops rotating. To continue rotation, it is necessary to release and press the rotation button on the remote control again.

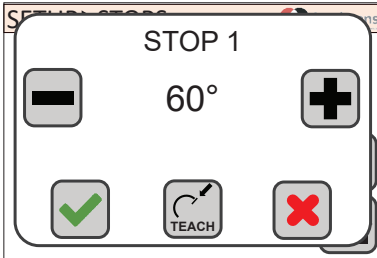
It is possible to configure up to three stop positions/angles in both rotation directions.

If the machine is configured with one or more stop positions/angles, it will not rotate beyond the last configured stop position/angle.



To access the rotation settings, select **STOPS** in **SETUP**.

In the **STOPS** menu, press the first stop position in the desired rotation direction. The following window is displayed.



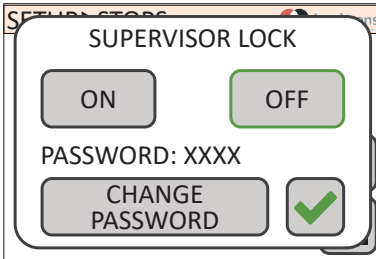
- Use **+** and **-** to select the position, or use **TEACH** to select the current position.
- Press **✓** or **✗** to accept or cancel the selection and return to **STOPS**.
- Select the next stop position in **STOPS** and repeat the procedure.

3.6.5 Deleting stop positions

In **STOPS** press **CLEAR ALL** to delete all configured stop positions.

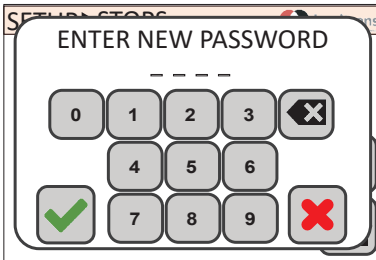
3.6.6 Supervisor Lock - Setup

If you do not want all users to be able to change the settings, the settings can be locked using a password under **SUPERVISOR LOCK**. Select a supervisor to lock and/or modify the settings.



If the password is forgotten, the display can be unlocked by a service technician.

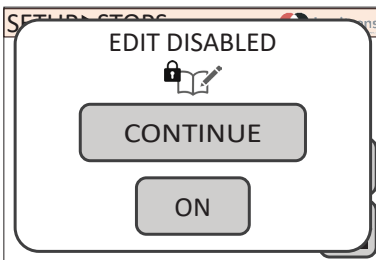
- From the start screen, press **LOCK** to enter the Supervisor lock menu.
- Select whether Password should be **ON** or **OFF**.
- Under **CHANGE PASSWORD**, enter the new password.



- Use the numeric keypad on the display to create a new password.
- Press **✓** or **✗** to accept or cancel the selection and return to **SUPERVISOR LOCK**.

3.6.7 Supervisor lock - Access

If the settings in the rotator menu are protected by a password, the following screen will be displayed when attempting to edit the settings.

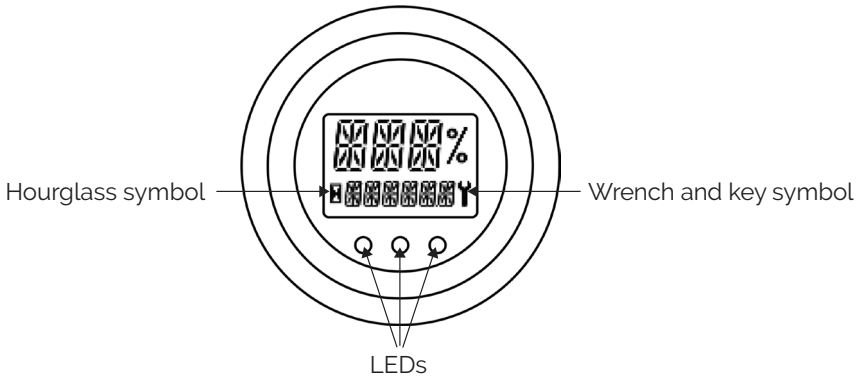


- Select **CONTINUE** to view the settings without editing them.
- Select **EDIT ENABLED** to open the **ENTER NEW PASSWORD** screen.
- Once the access code has been accepted, the settings under the relevant menus can be edited.

3.7 Battery Display

The display can show the following information:

- Battery state of charge (SOC)
- Operating hours
- Error codes/warnings
- Operating status – LEDs



3.7.1 SOC

The current battery capacity is shown as a percentage in the upper display field. If the SOC is below 30%, a **LOBATT** warning (low state of charge/battery level) is displayed in the lower display field.

3.7.2 Operating Hours

The system records three types of operating hours:

- **TOTAL** timer – Total time the machine has been powered on.
- **TRAC** timer – Drive motor operating time.
- **PUMP** timer – Hydraulic pump operating time.

During normal operation, the **TOTAL** operating hours are shown in the lower display field.

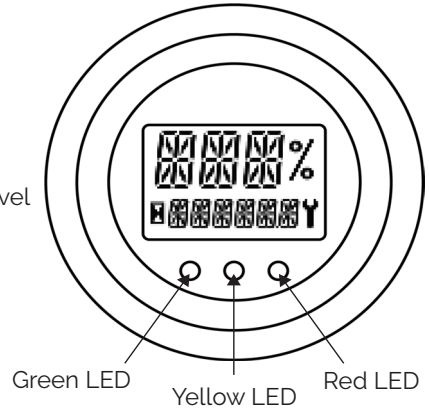
If the drive switch is activated briefly, the **TRAC** operating hours are displayed.

If the lift/lower switch is activated briefly, the **PUMP** operating hours are displayed.

3.7.3 Operating Status LEDs

The LEDs indicate the operating status:

- Green – Normal operation
- Yellow – Warning status, low battery level – below 30%
- Red – Warning status, low battery level – below 15%
- Flashing red – Error or critically low battery level

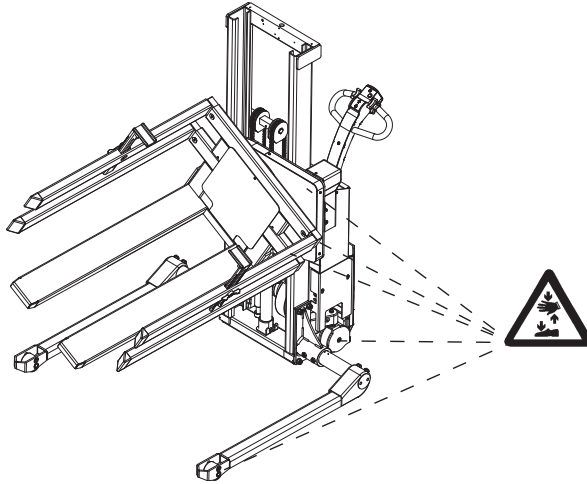


3.7.4 Error Messages

If an error occurs, the **FAULT** message and the wrench and key symbol will flash, and the error code number will be shown in the upper three-digit display.

See 7.1 Fault codes - display

4.0 Optimum safety



ATTENTION
Moving parts

4.1 Safety regulations

- Never walk under a raised load!
- Before lowering the forks, make certain that no foreign elements can hinder the free lowering of the forks
- The Rotator is designed for use on an even and level floor
- When driving the forks shall be raised as little as possible
- Transport with raised forks should be made over the shortest possible distances and at low speed
- Check that the chains lift equally. They shall be equally tight when the forks are loaded
- Chains and chain bolts must not be damaged. Chains that have become permanently stretched (max. 2 % of original length) must be scrapped.



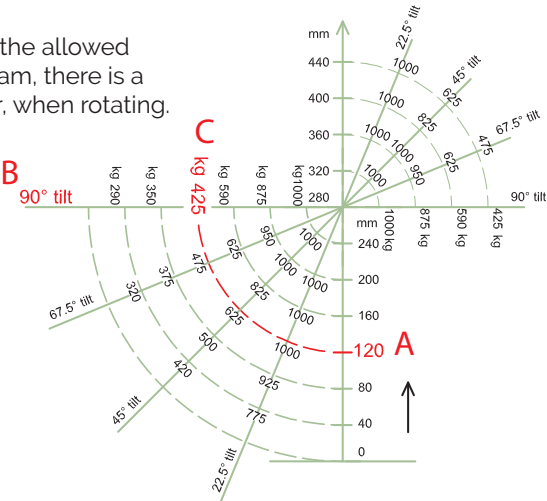
4.2 Avoid overloads

The maximum load must not be exceeded. The Rotator is designed for evenly distributed load, - goods on pallets etc. If the forks are point-loaded on one side, there is a risk of bending.

NOTE When driving with the truck, the forks should be placed in horizontal position.

Max. capacity of the Rotator/Multi-purpose carriage: 1.000 kg/700 Nm.

Note: If the load centre exceeds the allowed distance shown in the load diagram, there is a risk that the Rotator will turn over, when rotating.



Load diagram

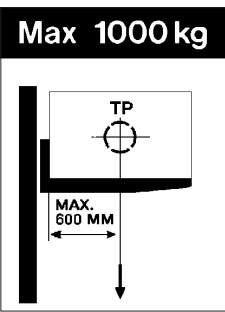
When the forks are tilted, the load shifts, changing the load's centre of gravity. The further the load's centre of gravity is from the centre/pivot point, the greater the load on the forks.

The diagram shows that the maximum permitted load in the example shown is 400kg.

Pos.	Description	Example value
A	The distance between load centre to upper edge of the forks/below edge on multipurpose carriage	120 mm
B	Rotation in degrees	90°
C	Maximum permitted load	400 kg

4.3 **Avoid offset loads**

The load must be evenly distributed. The maximum centre of gravity distance from the front of the fork mast (given on the truck) must not be exceeded. A greater distance reduces the level of safety and increases the risk of toppling. Goods on pallets, etc. must be properly secured, so that they cannot fall off during transport, when the truck is lifted, or when the truck must remain lifted for a time.



Marking

The mast lifting capacity and the corresponding centre of gravity distance are given by the pictogram on the side of the mast.

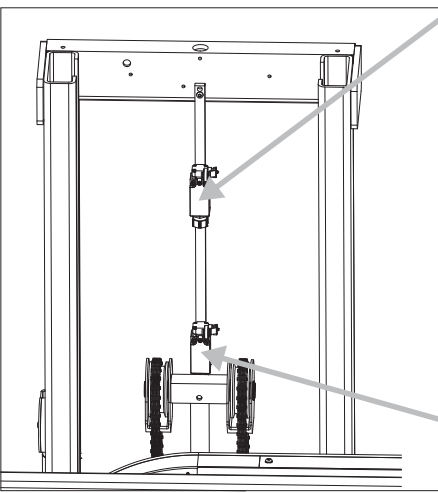
The lifting capacity of the mast is the same as the max. lifting capacity of the product.

Max. lifting capacity is set on the safety valve of the product.

4.4 **Rotation range**

Standard version

The load can be rotated, when the upper edge of the forks are lifted between 400 and 900 mm. Outside this range, the stacker functions as a standard stacker.



Top stop

Indicates that the forks are lifted 900 mm above the floor.

NOTE Top stop is only placed on Rotator with lifting heights, being higher than:

- 920 mm SELFR
- 890 mm SELF SR

Bottom stop

Indicates that the forks are lifted 400 mm above the floor.

Special version

The top stop can be set to other intervals than between 400 - 900 mm.

The height of the top stop depends on the width of the Rotator, as a wide Rotator can manage a larger sideways movement.

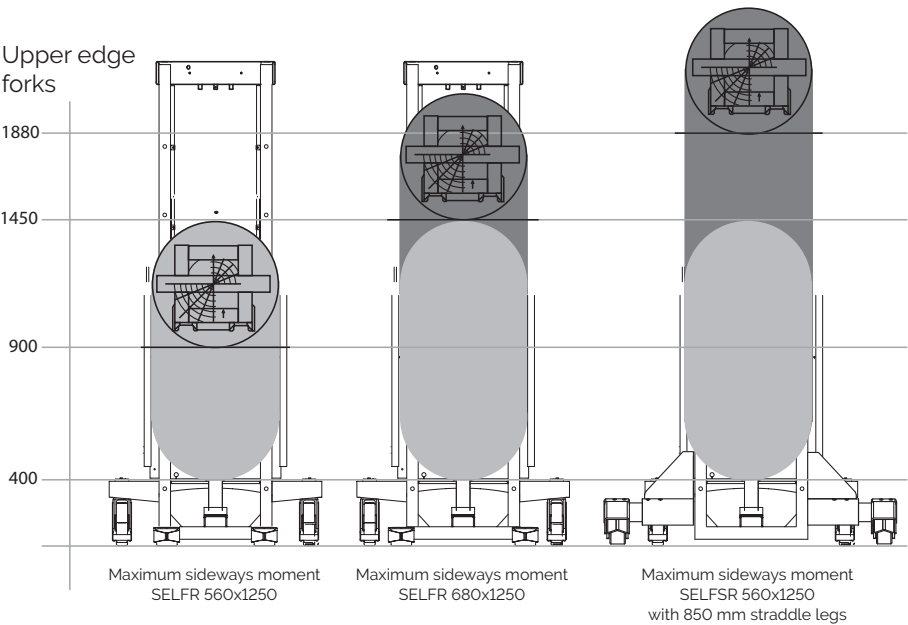
Example: On a Rotator with 850 mm straddle legs, the stop can be placed at a maximum fork height of 1.880 mm.



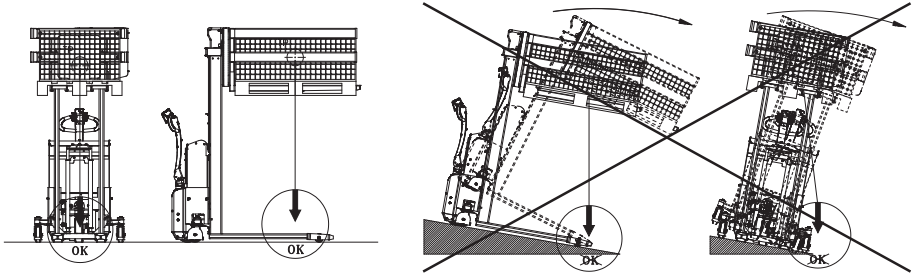
Standard range for maximum load (1,000 kg / 700 Nm) at fork height 400–900 mm.



Range where a special version of the Rotator can handle the maximum load (1,000 kg / 700 Nm).

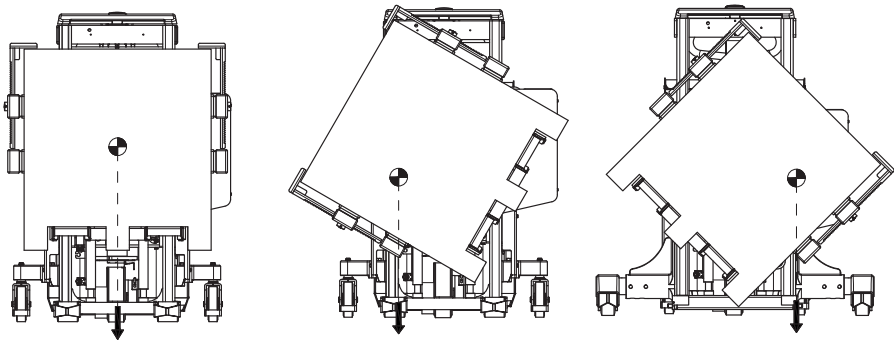


4.5 Driving loaded



The load centre (**TP**) is never allowed to exceed the centre line of the wheels. The driving speed is reduced when lifting the forks above 400 mm.

4.6 Rotation with load



The load centre is not allowed to be placed on the outside of the legs of the stacker, as this will cause a risk of turning over.

Note: Rotation is only allowed to take place, if the Rotator is placed on an equal floor. The load is not allowed to be dislocated during rotation.



WARNING

When rotating boxes, the operator needs a full overview of the whole working area, so that the rotational movement can be stopped before the box touches the floor, the items or persons in the working area.

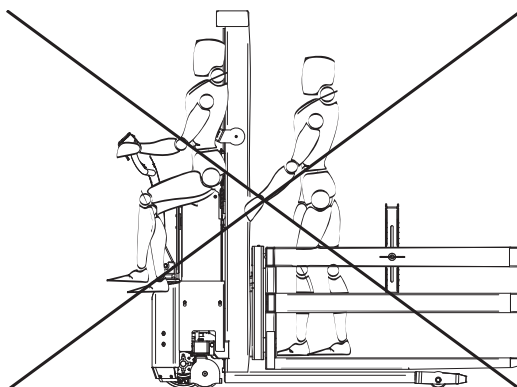
4.7 Emergency stop

The product has an emergency stop **(13)**. When activating the emergency stop, the main current supply is switched off.

- The movement of the forks stops immediately
- Driving with the truck stops immediately
- The emergency stop is deactivated by turning the switch to the right.

4.8 Personal safety

Transporting or lifting persons by means of the Rotator is not allowed.



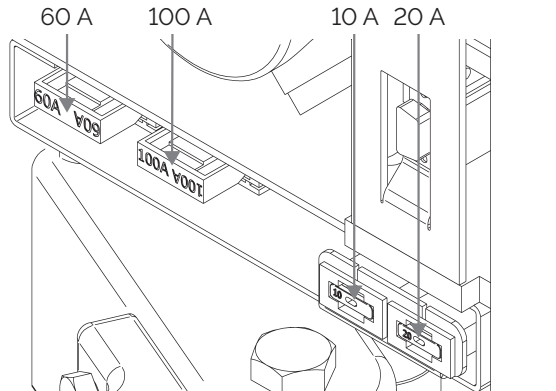
5.0 There must be a current supply

5.1 Fuses - replacement

There are four fuses in the electrical circuit, located behind the plate with this pictogram.



- 60 A fuse for rotation
- 100 A fuse in the main supply from battery
- 10 A fuse in the control current circuit
- 20 A fuse for built-in charger



Replacement:

The old fuse is to be removed and replaced by a new one of the same size.

Determine why the fuse has blown.

5.2 Wiring connections

Many operational disturbances are caused by bad connections in the electrical circuit. Make sure that the connections are in order.

Check connections regularly for damage at insulating caps or bad connections at plugs etc. Verdigris must be removed from cable plugs. Keep all screw/nut connections tight.

6.0 Long live the Rotator

The service life of the truck can be extended through regular maintenance and timely replacement of defective or worn parts.

To extend the service life of the truck, the following is recommended:

- Fully charge the battery after each use.
- Use the truck correctly.
- Clean the truck regularly.
- Perform periodic safety inspections and service.

For safety reasons, the following must be checked every 3 months:

- Tighten loose screws and nuts.
- Load-bearing parts must not show fractures, cracks or deformation.
- Wear parts such as brakes, wheels and bearings must be adjusted or replaced as required.

6.1 Lubrication and Hydraulic Oil



General Operation:

Under normal operating conditions, the Rotator requires no lubrication.

Bearings and Moving Parts

- All ball bearings are sealed and lubricated for life.
- The moving parts are fitted with self-lubricating bearings or are grease-lubricated.

Hydraulic System

- The hydraulic system is filled with hydraulic oil of viscosity grade ISO VG 15.
- The oil contains an additive that reduces friction and wear and provides protection against corrosion.
- Pre-mixed hydraulic oil containing this additive can be purchased from your dealer.

Temperature Range

- The standard hydraulic oil is suitable for temperatures from -10 °C to +50 °C.
- For temperatures below -10 °C, a lower-viscosity oil is recommended. Contact your dealer for advice.

6.2 Oil change

Draining the oil:

1. Bring the unloaded forks down to the lowest position.
2. Most of the oil can be drained by loosening the hydraulic hose union in the bottom of the cylinder. Activate the hydraulic pump by pressing the electrical switch. The oil will run out.
3. Take off the side plates.
4. Take off the cables of the battery. Remove from the battery box: cables, two mounting bolts and cable holder and push the battery box to the right.
5. The remaining oil is emptied from the oil tank by sucking up the oil.
6. Place the hydraulic hose again.
7. Oil is filled in by removing the oil filler cap from the tank.
8. Oil quantity: Oil level is measured from the top edge of the tank
9. Refit the angular hose nipple and bleed the system – *See 6.3 Hydraulic pump and gear motor.*

Machine	Quantity	Oil level
SELFR 920 & SELFSR 920	approx. 3 liter	40 mm
SELFR 1200 & SELFSR 1200	approx. 3 liter	40 mm
SELFR 1400 & SELFSR 1400	approx. 3 liter	40 mm
SELFR 1600 & SELFSR 1600	approx. 3 liter	40 mm
SELFR 1910 & SELFSR 1910	approx. 3,5 liter	32 mm

6.3 Hydraulic pump and gear motor

The hydraulic pump has an S3 duty cycle (periodic intermittent duty) with a duty cycle of 10%. Therefore, the pump may operate for a maximum of 1 minute per 10-minute period.

Note: If the pump is operated for more than 10%, the motor may be damaged due to overheating.

6.3.1 Bleeding the hydraulic system

With a load of 50–100 kg, raise and lower the forks 2–3 times to the upper and lower end positions, respectively.

6.3.2 Gear motor of Rotator

The gear motor has an S2 duty rating (short-time operation under constant load) with a duty time of 10 minutes. The gear motor may operate at full load for a maximum of 10 minutes, after which it must be allowed to cool down to its normal operating temperature.

Note: If the gear motor operates at full load for more than 10 minutes or is not allowed sufficient time to cool down, it may be damaged due to overheating.

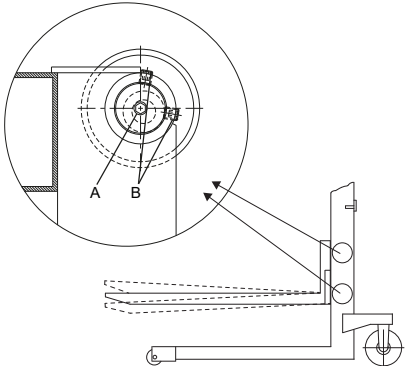


6.4 Adjustments

6.4.1 Fork adjustment

Two of the rollers on the fork bracket are mounted on eccentric pins **(A)**, so that they can be adjusted. The adjustable rollers are at the top.

- 1. Loosen the pinion screws **(B)**
- 2. Turn the eccentric pins until the necessary fork adjustment is achieved.
- 3. Adjust on both sides to ensure uniform loading of the rollers.



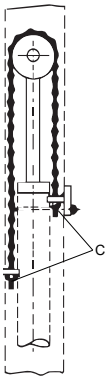
6.4.2 Adjustment of lifting chain

The chains shall be adjusted so that:

- They lift equally
- They are equally tight
- The lifting movement has to stop in the cylinder, before the mast rolls touch the top stop.

After adjusting, please check:

- Fork bracket: the forks have to be placed above the wheels
- Adjustable carriage: the forks are to be kept clear of the floor



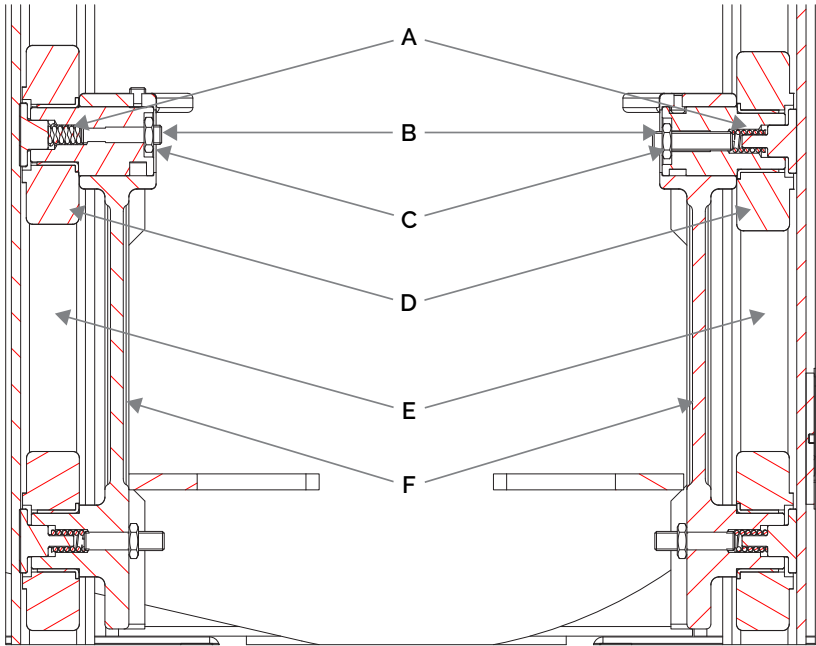
Adjustments are made to the nuts **(C)**

Pos.	Beskrivelse	Dimension
A	Eccentric pin	Key width 8 mm
B	Pinion screw	Key width 5mm
C	Nut	M12, Key width 19 mm

6.4.3 Adjustment of side play

- 1. Screw **(A)** is loosened counter-clockwise, until resistance disappears.
- 2. Turn the screw clockwise, until resistance appears. The following 1,5 to 2,5 turns of the screw will be a tightening of the spring **(C)**.
- 3. When a larger resistance appears, make 0,25 turn counter-clockwise, and the counter nut **(B)** will be tightened.
- 4. Pump the forks to its top position, and when lowering it has to slide to the bottom. If this is not the case, loosen screw **(A)**, make approx. 0,5 turn counter-clockwise and repeat point 4.

Pos.	Description	Pos.	Description
A	Screw	D	Mast roll
B	Counter nut	E	C-profile (mast)
C	Spring	F	Carriage



6.4.4 Adjusting the Rotator

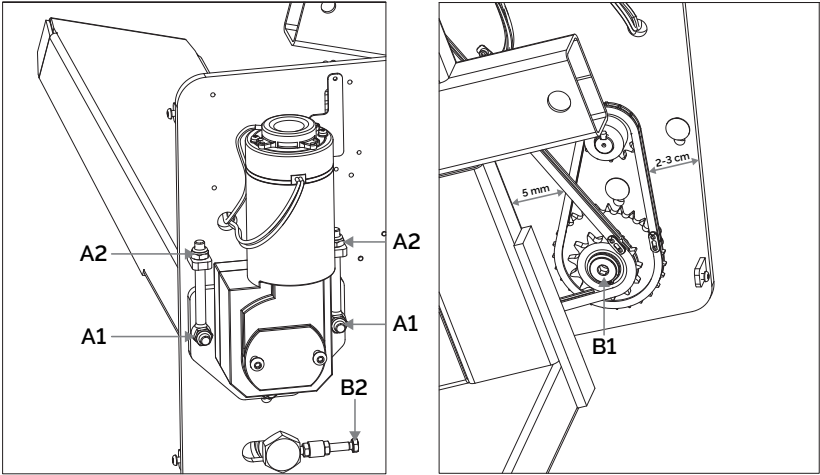
Tensioning the chains

When the unloaded forks can be tilted approx. 50 mm, the chains should be tensioned:

- 1. Remove the covers from the rotator carriage and the gear motor.
- 2. Loosen the gear motor **(A1)**
- 3. Loosen chain wheel **(B1)**
- 4. Turn the nut **(B2)**, so the fork chain is tensioned, until the slack is about 5 mm.
- 5. Tighten the chain wheel **(B1)**
- 6. Tighten the nuts for the gear motor **(A2)**, so the chain is tensioned, until the slack is about 2 - 3 mm. Tighten the nuts **(A1)** again.
- 7. Replace the covers.

Note: Check that the fork chain is tightened correctly in the whole rotation area after adjusting the chains.

Pos.	Description	Pos.	Description
A1	Gear motor nut	B1	Chain wheel
A2	Gear motor adjustment nut	B2	Nut for chain



6.5 Lubrication

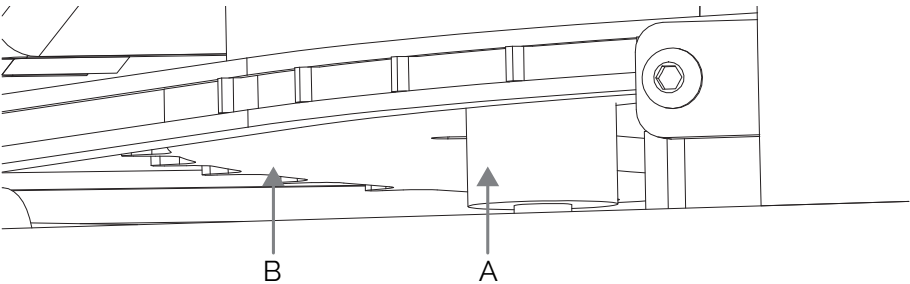
Support block

To support the thrust ring (B), two support blocks (A) are placed behind the ring. The support blocks have to press on the ring. The back of the ring has to be lubricated with grease, so the blocks slide smoothly.

Chains

The chains have to be lubricated with grease twice a year.

Pos.	Description	Pos.	Description
A	Support blocks	B	Ring



6.6 Cleaning

Avoid spraying water directly on bearings and seals when cleaning the Rotator. Otherwise, grease may be washed out, reducing the service life.

Cleaning the Plastic Screen (Polycarbonate)

Clean the screen with lukewarm water and a neutral cleaning agent, then rinse with clean water. Use a soft sponge, a lint-free cloth, or a chamois.



Never use sharp objects or solvents for cleaning.

7.0 Fault codes

7.1 Fault codes - display

For other error codes, contact your dealer.

Code	Description	Solution
17	Battery voltage is too low	Charge the battery
23	Power supply is missing	Check the fuses
16	Check for overheated	Contact the dealer
22		
39	Main relay fault	Contact the dealer

7.2 **Fault location key**

When the Rotator is used every day, adjustments and the replacement of worn parts might be necessary.

Adjustments and minor repair can easily be made on the spot. Major repairs should, however, be carried through by the dealer who has a well-trained staff and the necessary special tools.



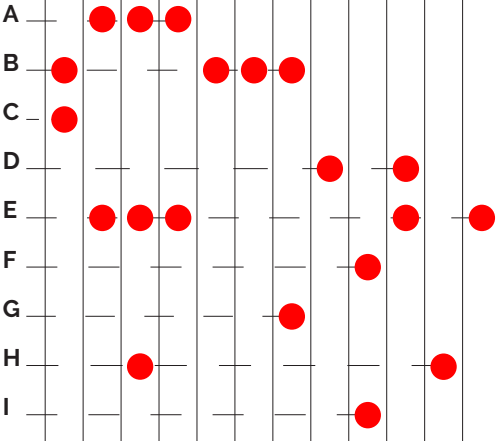
First refer to the troubleshooting guide. Then contact your dealer if the problem cannot be resolved.

SYMPTOMS AND OBSERCATIONS

- A** Pump does not run when the **UP** button is pressed ____
- B** Truck does not lift when the **UP** button is pressed ____
- C** Truck does not lift to max. height ____
- D** Forks fall after being raised ____
- E** Forks do not sink when **DOWN** is pressed ____
- F** Forks cannot be lowered fully ____
- G** Truck is unable to lift the max. load ____
- H** Truck lifts slowly ____
- I** Forks do not lift horizontally ____



CAUSE	REMEDY
Oil deficiency	See 6.1-6.2
Battery discharged	See separate instruction
Fuse blown (10 A or 100 A)	See 5.1
Cables defective	See 5.2
Max. load exceeded	See 4.2
Air in hydraulic system	See 6.3
Pressure relief valve incorrectly adjusted	Contact dealer
Leakage in hydraulic system, visible oil leakage	Contact dealer
Fork bracket needs adjustment	See 6.4-6.7
Solenoid or check valve defective	Contact dealer
Defective valves in pump	Contact dealer
Defective solenoid valve	Contact dealer



If the problem cannot be solved by using the fault location key, please contact your dealer.

8.0 Good service after purchase

8.1 Ordering spare parts

The correct spare parts are obtainable from your dealer.

When ordering, please state:

- Serial number of the product
- Type and width/length of the product
- Spare part no. Please find spare part no. on www.logitrans.com

8.2 Warranty/Compensation

Spare parts delivered during the warranty period will be invoiced. A credit note will be sent immediately after we have received and tested the defective parts and found that the warranty conditions have been met.

8.3 Service and repair

You should be able to make adjustments and perform minor repairs on the spot. However, major repairs should be left to the dealer who has well-trained personnel and the necessary special tools.

8.4 Warranty

The warranty covers material and assembly defects which, subject to inspection by us or our representative, are deemed to be faults or deficiencies that prevent normal use of the parts concerned. Such affected parts shall be sent to your Logitrans dealer carriage paid within the warranty period in force at the time in question, together with a copy of the documentation for the service performed (B0284). The warranty does not cover normal wear and adjustments. The warranty period is based on singleshift working.

The warranty shall no longer apply if:

- the product is used improperly.
- the product is used in environments for which it is not intended.
- the product is overloaded.
- parts are replaced incorrectly, non-genuine parts are used, resulting in damage, the product is modified, or accessories not approved by Logitrans are used.
- compliance with the instruction manual's required service intervals cannot be documented as having been performed by a qualified technician.

8.5 Liability exemption

The manufacturer accepts no responsibility for personal injury or material damage arising from deficiencies, defects or improper usage. The manufacturer accepts no responsibility for lost earnings, operating losses, lost time, lost profits or similar indirect losses incurred by the purchaser or a third party.

8.6 Periodic service and safety inspection

Service inspection is required once each year, or at least for every 500 hours of operation.

Safety inspection should be performed by the dealer or other qualified persons at least once each year, unless local regulations state otherwise.

The inspection is to be performed on the basis of form no. B0278, and proved on form no. B0284.

Forms and instruction for the inspection are available at your dealer.



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